

Titebond®

THE PRO'S ADVANTAGE™



Product Name	Titebond Original	Titebond II Premium	Titebond II Dark	Titebond III Ultimate	Titebond Extend	Titebond Quick & Thick	Titebond Cold Press Veneer	Titebond Genuine Hide	Titebond White	Titebond All Purpose	Titebond Melamine	Titebond Speed Set	Titebond Instant Thin	Titebond Instant Medium	Titebond Instant Thick	Titebond Instant Gel
Type / Material	Aliphatic resin, dispersion	PVA dispersion glue	PVA dispersion glue	Advanced polymer	PVA dispersion glue	PVA dispersion glue	Modified PVA dispersion glue	Natural protein with additives	PVA dispersion glue	PVA dispersion glue	PVA dispersion glue	PVA dispersion glue	Cyanoacrylate	Cyanoacrylate	Cyanoacrylate	Cyanoacrylate
Use / Water Resistance	Interior / D2	Universal / D3	Universal / D3	Universal / D4	Interior / D2	Interior / D2	Interior / D2	Interior / D2	Interior / D2	Interior / D2	Interior / D2	Interior / D2	Interior	Interior	Interior	Interior
Colour after Drying	Yellow	Yellow / orange	Brown	Light brown	Yellow	Transparent	Dark brown	Transparent	Transparent	Transparent	Transparent	Transparent	Transparent	Transparent	Transparent	Transparent
Open Time	5 mins	5 mins	5 mins	10 mins	15 mins	5 mins	15 mins	10 mins	5 mins	5 mins	5 mins	3 mins	5 seconds	7 seconds	10 seconds	30 seconds
Assembly Time	10-15 mins	10-15 mins	10-15 mins	20-25 mins	20-25 mins	10-15 mins	15-20 mins	20-30 mins	10-15 mins	10-15 mins	10-15 mins	8-10 mins	3 seconds	5 seconds	8 seconds	20 seconds
Setting Time	24 hours	24 hours	24 hours	24 hours	24 hours	24 hours	24 hours	24 hours	24 hours	24 hours	24 hours	24 hours	8 hours	8 hours	8 hours	8 hours
Min. Application Temperature (°C)	10°C	13°C	13°C	8°C	5°C	10°C	10°C	10°C	10°C	10°C	5°C	15°C	10°C	10°C	10°C	10°C
Used to Bond	Interior furniture, joint boards, musical instruments, restoration	Construction and carpentry work (windows, doors), woodworking joints, damp environment, interior furniture	Exotic wood, oily woods, dark wood, construction and carpentry work (windows, doors), woodworking joints, damp environment, interior furniture	Outdoor furniture, ship models, windows, doors	Ideal for interior and places exposed to high temperature	Ideal for interior, toys, picture frames and craftsmanship	Cold veneer	Restoration work, repair and assembly of musical instruments, veneer gluing	Interior furniture, joint boards, restoration	Wood, paper, fabric, pottery and more	Melamine, vinyl and HPL materials to porous materials	Filling small cracks and gaps	Wood, MDF, stone, natural rubber, PVC and more. Ideal for repairing hairline cracks in wood	Wood, MDF, stone, natural rubber, PVC and more. Ideal for filling knots and voids in wood	Wood, MDF, stone, natural rubber, PVC and more. Ideal for bonding end-grain in miter joint applications (mouldings and frames)	Wood, MDF, stone, natural rubber, PVC and more. Ideal for gap filling and gluing porous and odd-shaped surfaces