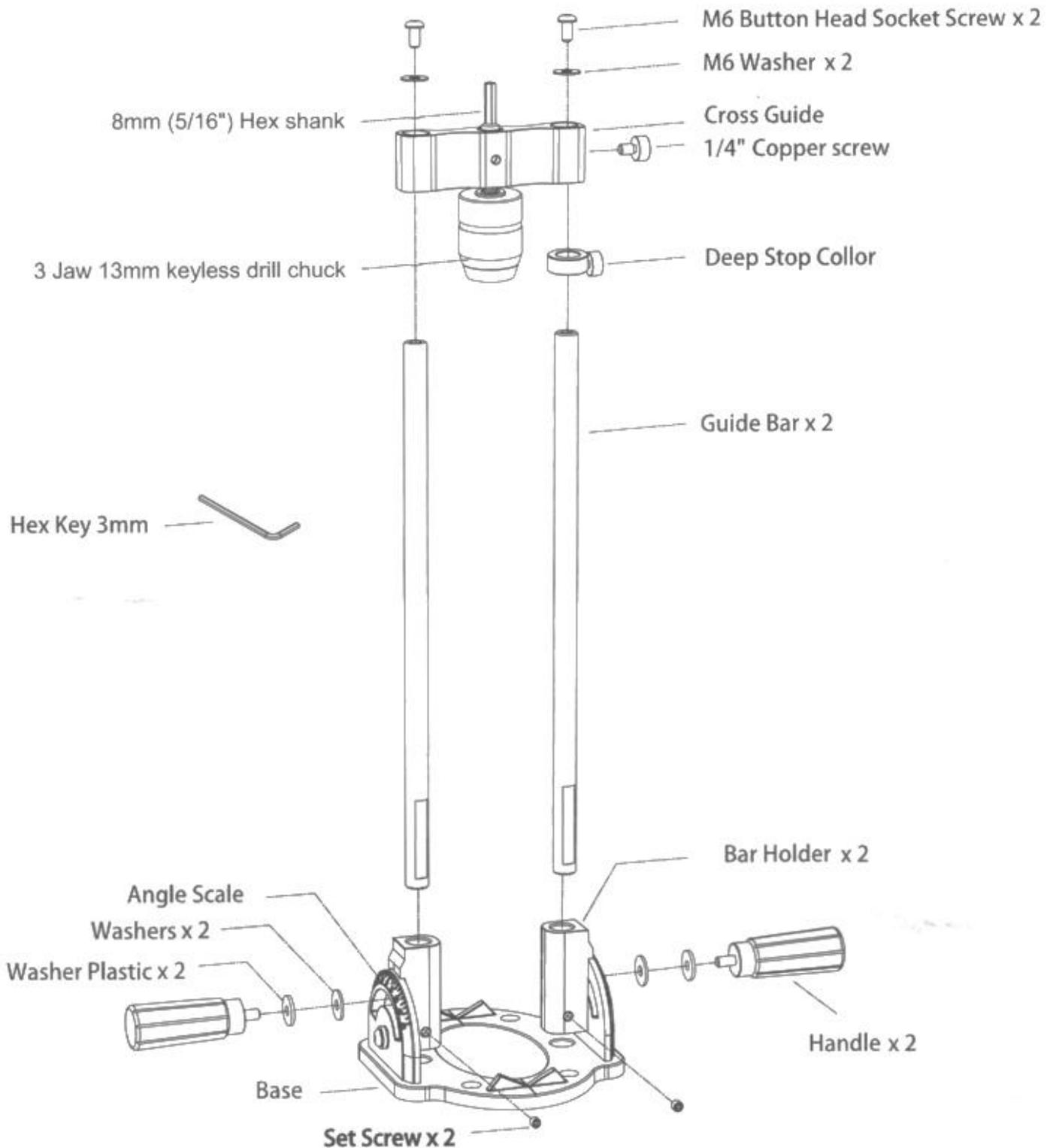


# Exploded View

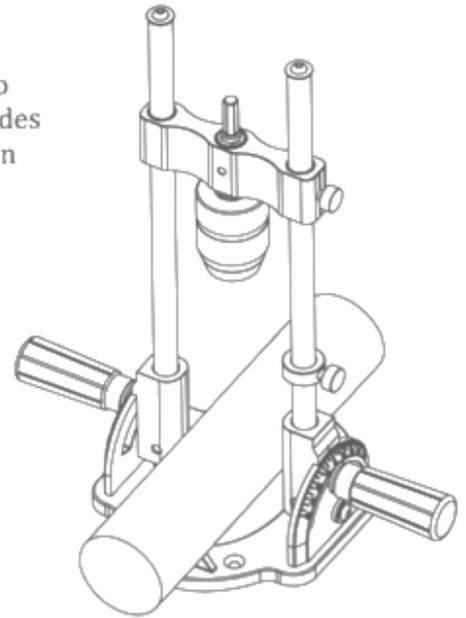
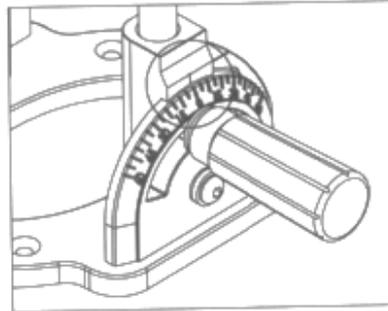
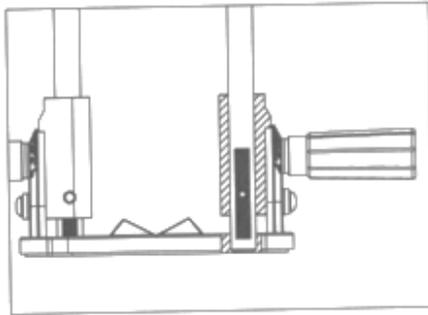


## Note:

1. For maintenance, apply a small amount of lubricating grease to the guide bar to help the cross guide move freely.
2. Changing of the function mode is based on the up and down adjustment of the guide bar.

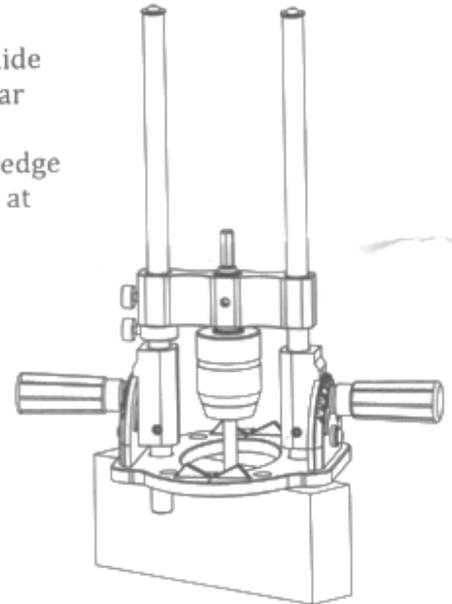
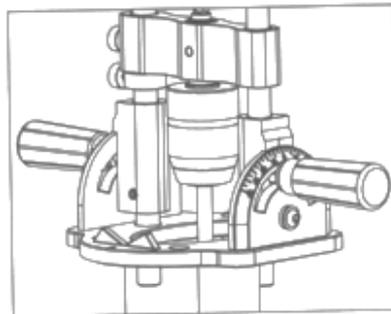
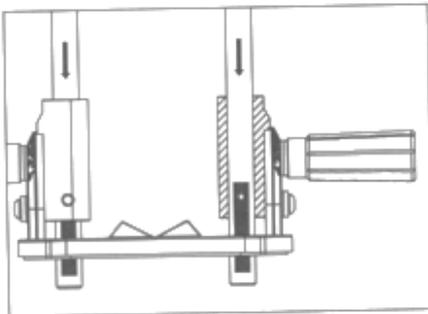
## 90° Drilling Mode

To drill a 90-degree hole, first place the base of the guide bar in the vertical positioning hole. Then use a hex key to lock the guide bar on the set screw so that the guide bar is fixed on the bracket. Make sure the marks on the two sides of the guide bar positioning bracket are aligned with the 0 degree position on the angle scale (as shown in Fig. 2). Then tighten the handle.



## Edge Drilling Mode

Use the hex key to loosen the set screw on the guide bar bracket. Press the guide bar down until the edge of the groove touches the set screw. Stop the guide bar and use the hex key to tighten the set screw and fix the guide bar. Turn the base on the workpiece in a clockwise direction until the guide bar's edge touches the sides of the workpiece. At this time, the center of the drill head is at the center of the workpiece.



## Angle Drilling Mode

Use the hex key to loosen the set screw on the guide bar bracket. Move the guide bar up until the edge of the groove touches the set screw. Stop the guide bar and use the hex key to fix the set screw on the guide bar. Loosen the handles on the sides. Align the guide bar bracket marker line to the set angle. Tighten the handles.

